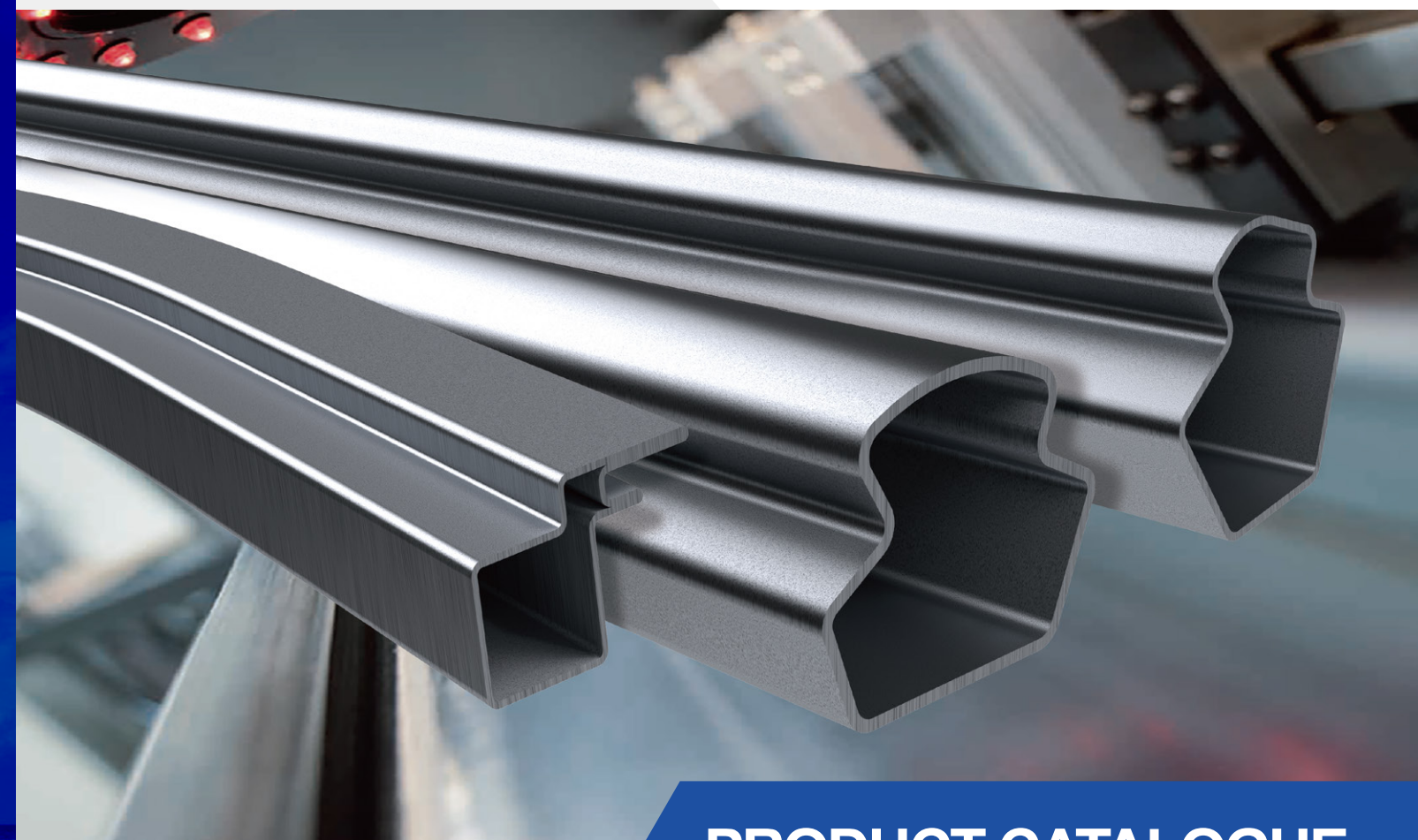




PRODUCT CATALOGUE

产品画册

山东君智机械有限公司
Shandong Junzhi Machinery Co., Ltd

☎ 电话/传真:0536-6283818

✉ 电子邮箱:rushc@aliyun.com

📍 公司地址:山东省潍坊市昌乐县309国道588号

No. 588, 309 National Road, Changle County, Weifang City, Shandong Province

山东君智机械有限公司
SHANDONG JUNZHI MACHINERY CO., LTD

About Junzhi Machinery

关于我们

山东君智机械有限公司位于潍坊市昌乐经济开发区309国道588号,地理位置优越,运输方便。目前有员工36人,其中技术质量人员8人,公司占地面积10000平方米,总建筑面积5000平方米,主要设备有异型管生产线3条,3000W激光切割机2台,数控折弯机2台,弯管机2台,焊接机器人1台,二保焊机8台,氩弧焊机2台,胀口缩口机1台。

加工工艺流程为:

钢板-激光切割-折弯/冲压-焊接-电泳-喷塑;

带钢-冷弯成型-下料-弯管-三维激光切割-焊接-抛丸-电泳-喷塑;

电泳工艺流程为:半成品件-挂件-清水洗-脱脂-清水洗-硅烷陶化-纯水洗2次-阴极电泳-UF1-UF2-UF3-纯水洗2次-固化-成品。

公司具有年加工40万件金属配件的生产能力。

目前主要客户有徐工集团,潍柴雷沃,中国龙工,山东临工,克诺尔集团,中远重科,银轮股份,英轩重工等。产品工艺先进,质量可靠,并顺利通过GB/T19001-2016/ISO9001:2015质量管理体系认证及GB/T24001-2016/ISO14001:2015环境管理体系认证。

Shandong Junzhi Machinery Co., Ltd. is located at No. 588, China National Highway 309, Changle Economic Development Zone, Weifang City, with superior geographical location and convenient transportation. At present, there are 36 employees, including 8 technical and quality personnel. The company covers an area of 10000 square meters, with a total construction area of 5000 square meters. The main equipment includes 3 special-shaped pipe production lines, 2 3000W laser cutting machines, 2 CNC Press brake, 2 pipe benders, 1 welding robot, 8 second welding machines, 2 argon arc welding machines, and 1 mouth expanding and necking machine.

The processing process is as follows:

Steel plate - laser cutting - bending/stamping - welding - electrophoresis - spray molding;

Strip steel - cold bending forming - cutting - bending - 3D laser cutting - welding - shot blasting - electrophoresis - spray molding;

The electrophoresis process flow is as follows: semi-finished parts - hanging parts - clean water washing - degreasing - clean water washing - silane ceramicization - pure water washing twice - cathodic electrophoresis - UF1-UF2-UF3- pure water washing twice - curing - finished product.

The company has the production capacity to process 400000 metal parts annually.

At present, the main customers are XCMG, Weichai Lovol, Lonking, Shandong Lingong, Knorr-Bremse, Zhongyuan Heavy Industries, Yinlun, Yingxuan Heavy Industries, etc. The product has advanced technology and reliable quality, and has successfully passed the GB/T19001-2016/ISO9001:2015 Quality Management System Certification and the GB/T24001-2016/ISO14001:2015 Environmental Management System Certification.



环境管理体系认证

质量管理体系认证

产品目录

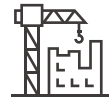
PRODUCT CATALOG



construction
machinery
工程机械



agricultural
machinery
农业机械



building
materials
建筑建材



transportation
tools
交通工具



other profiles
其他型材



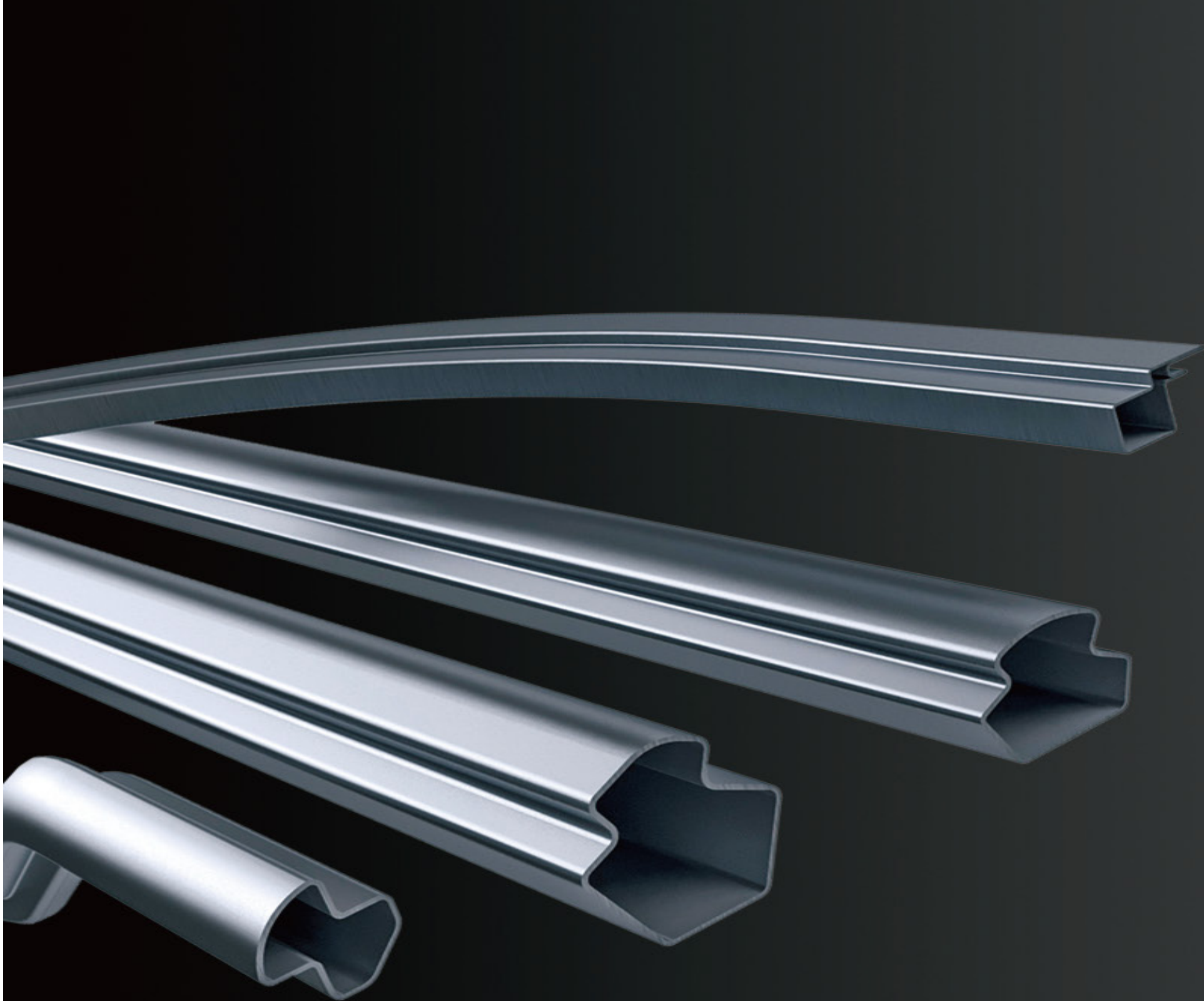
rectangular
tube
方矩管



subsequent
processing
后续加工



partners
合作伙伴





工程机械

CONSTRUCTION MACHINERY

产品概述

OVERVIEW

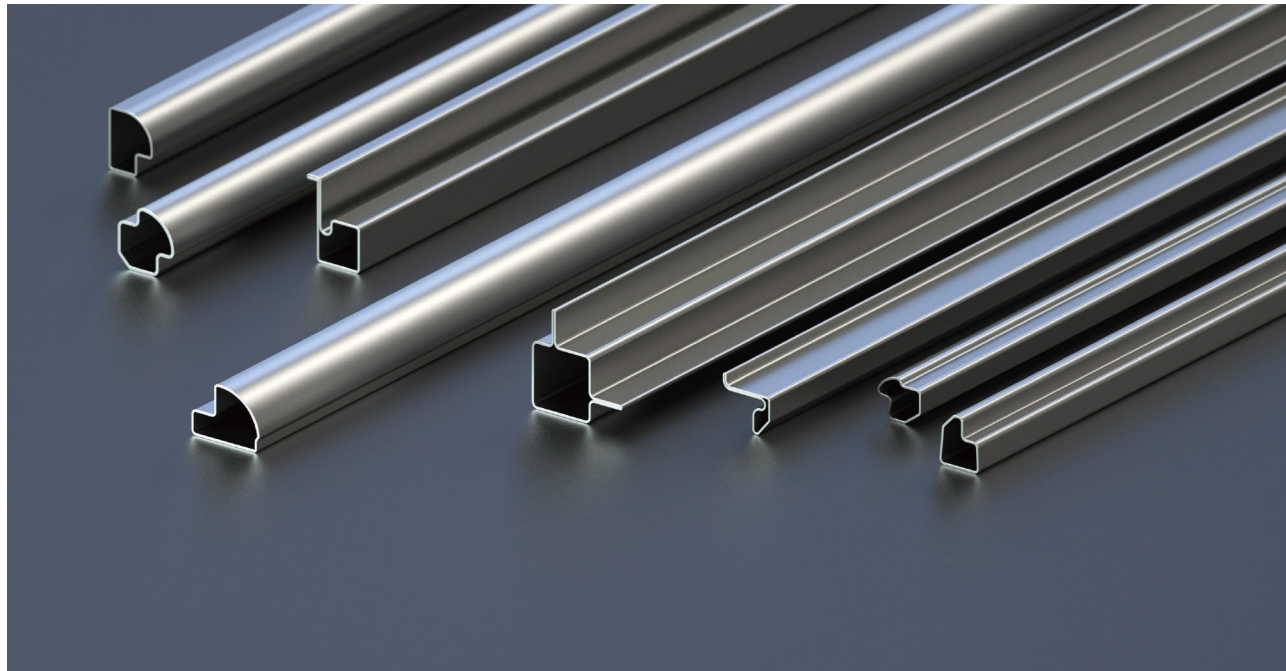
适用于工程机械驾驶室等型材

Mainly for construction machines and other construction machines for profile cab

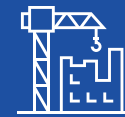
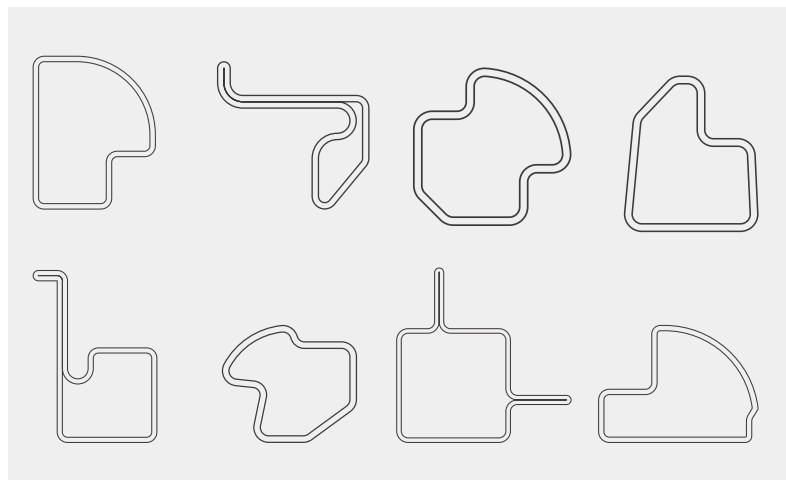




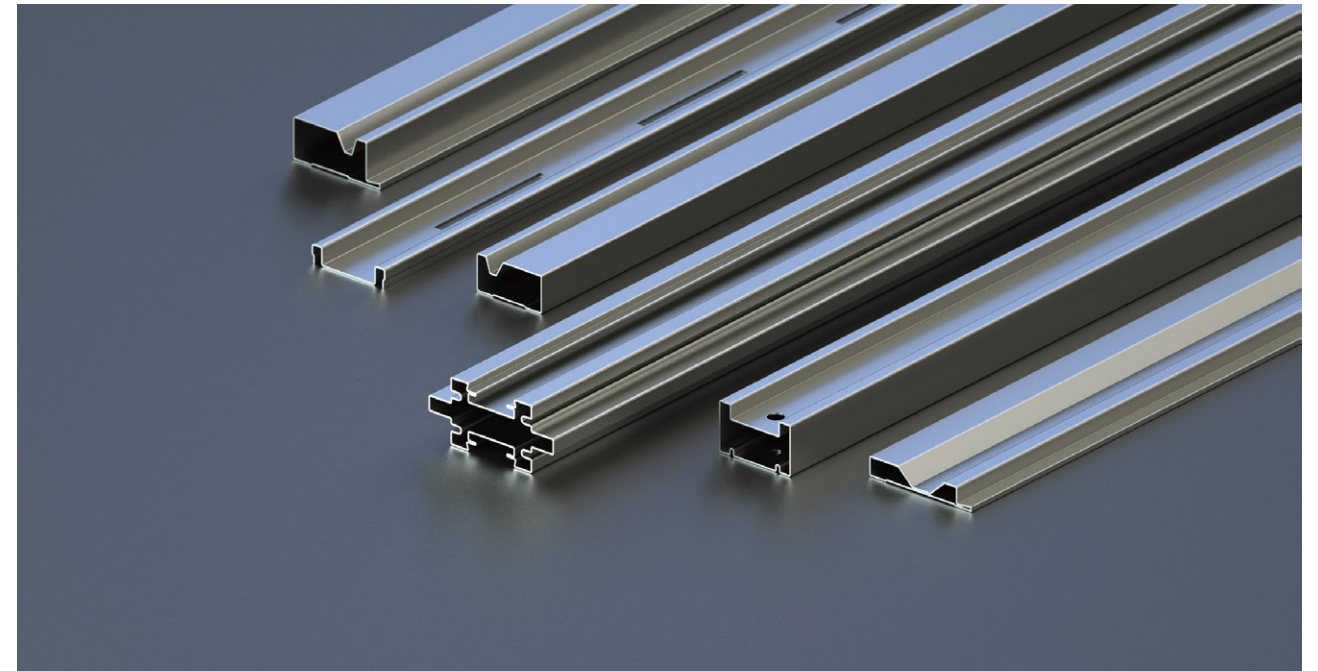
农业机械 ■■■ AGRICULTURAL MACHINERY



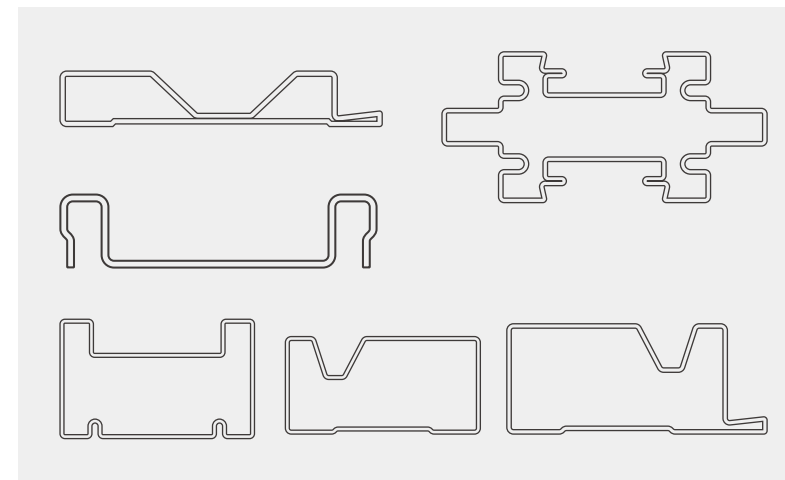
适用于农机驾驶室等农机行业
Applicable to agricultural cab



建筑建材 ■■■ BUILDING MATERIALS

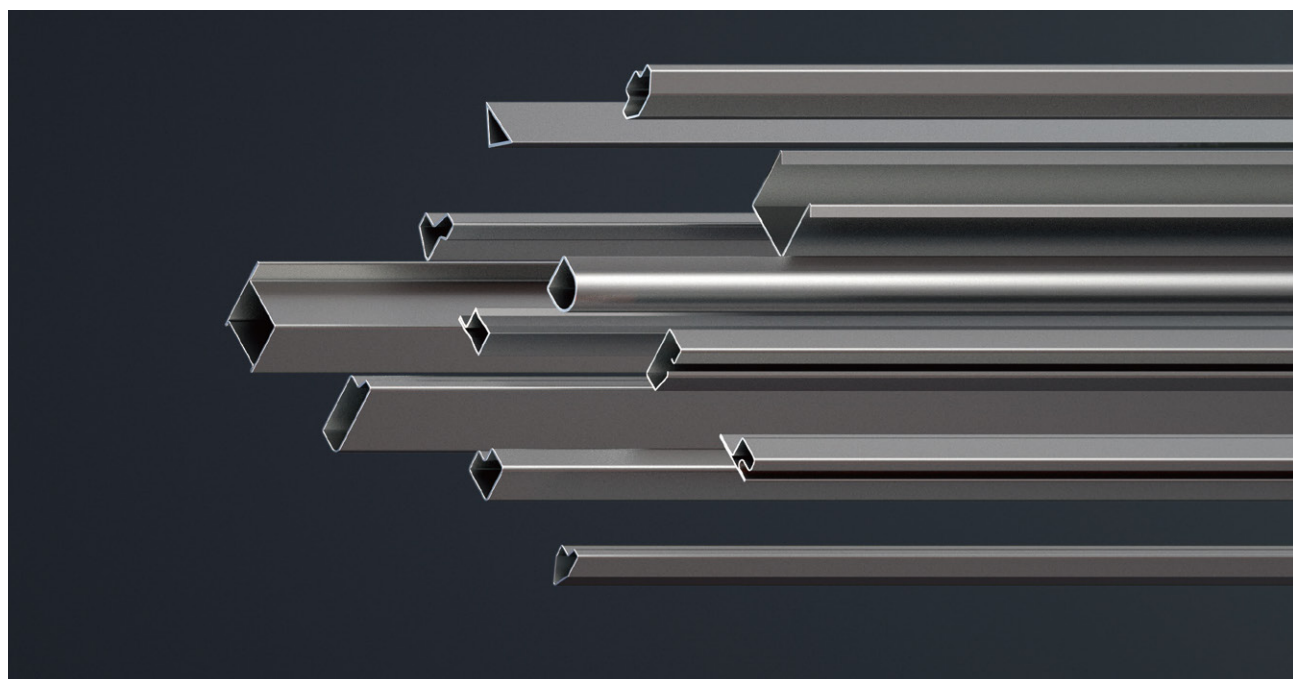


适用于建筑行业的模板、门窗、幕墙隔断等
Applicable to construction industry

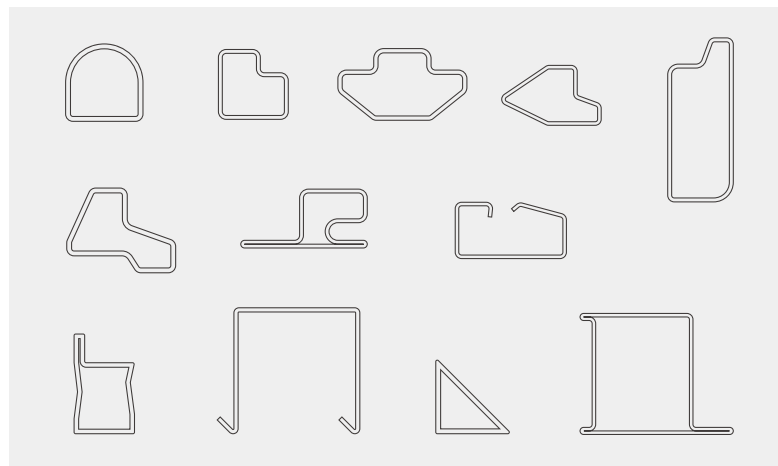




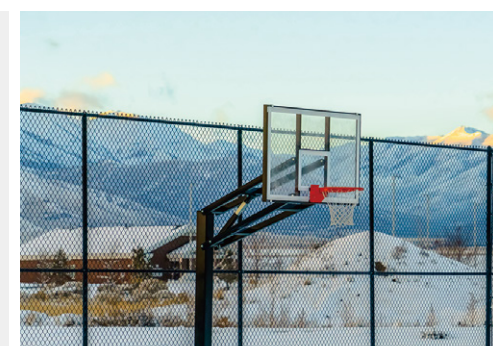
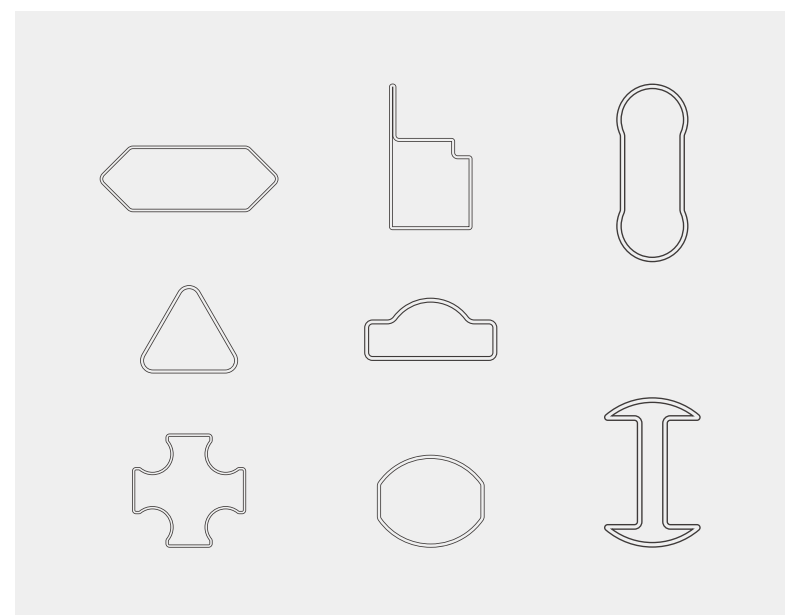
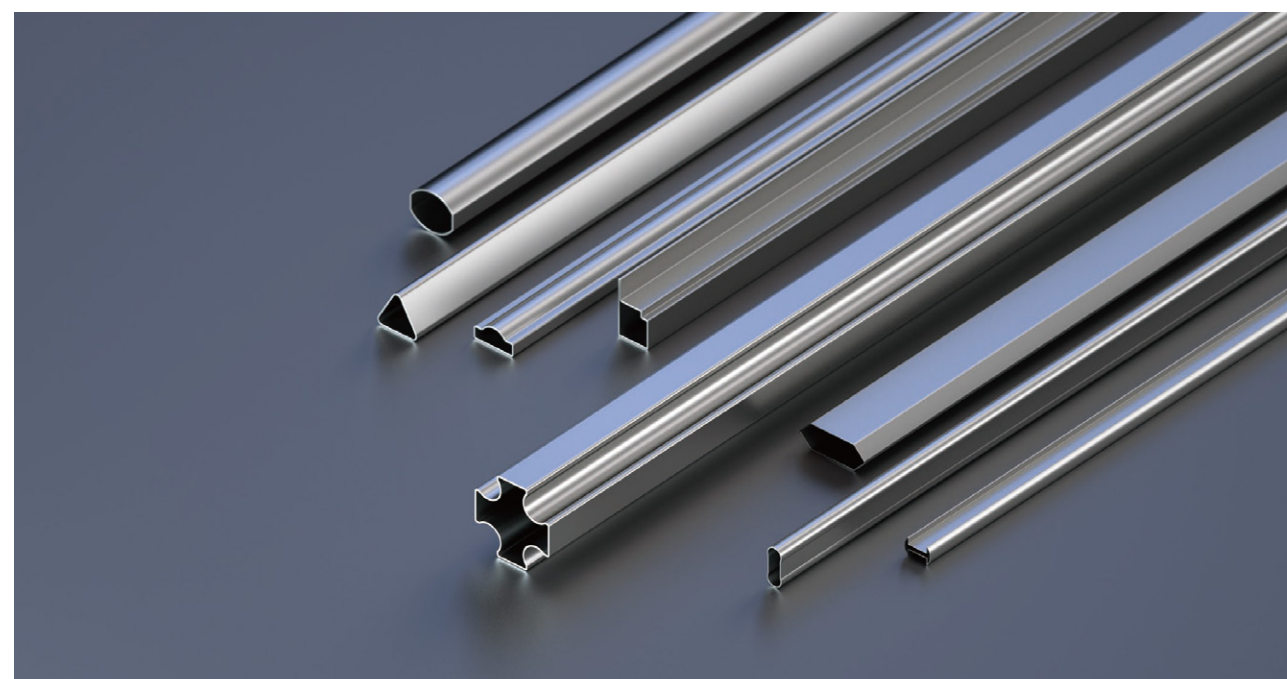
交通工具 TRANSPORTATION TOOLS



适用于汽车、地铁、船舶、航天等交通运输工具业
It is suitable for vehicles, subways, ships, aerospace and other means of transportation



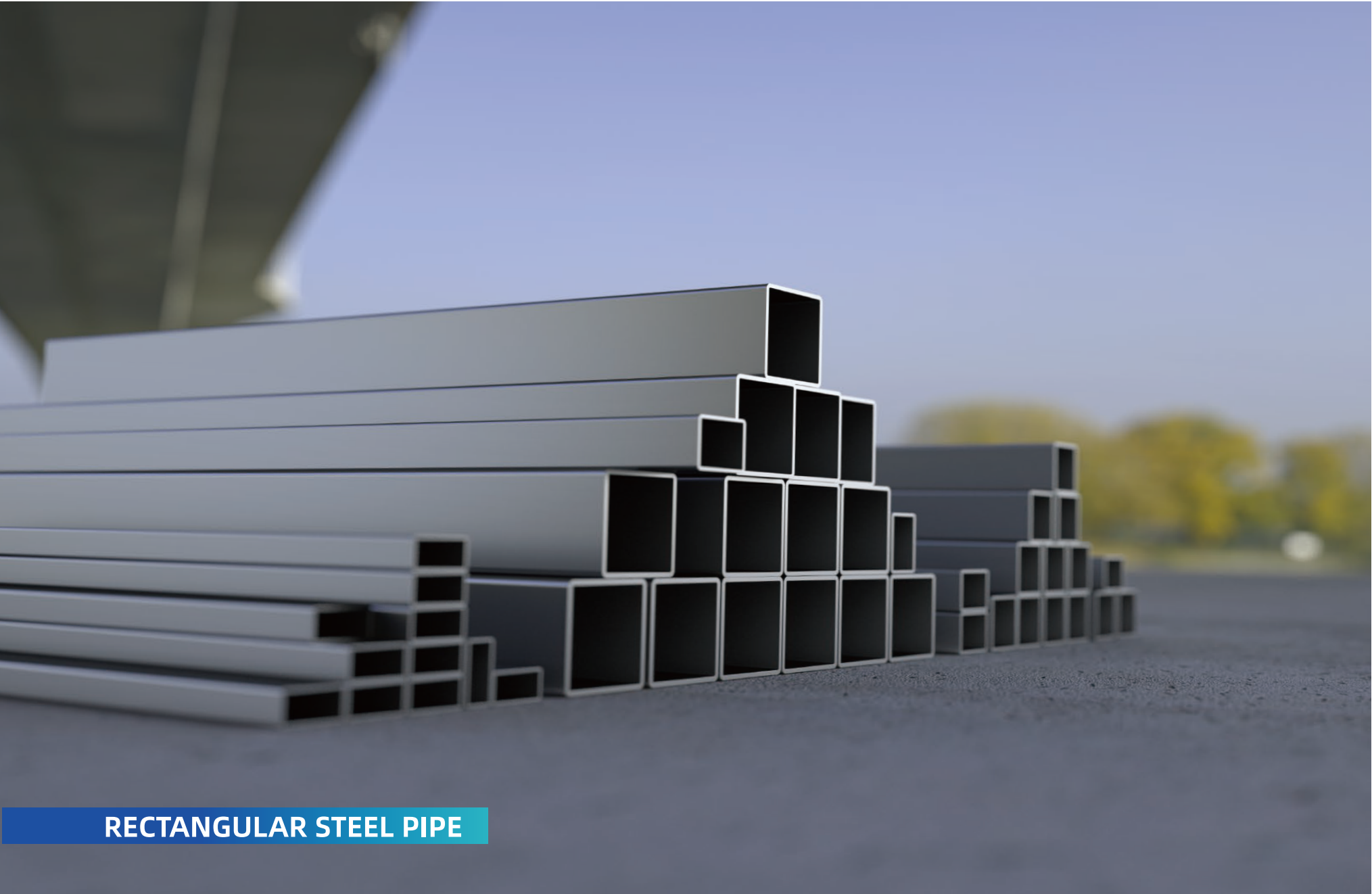
其他型材 OTHER PROFILES





方矩管

RECTANGULAR STEEL PIPE



RECTANGULAR STEEL PIPE

无缝钢管		直缝钢管	
规 格	壁 厚	规 格	壁 厚
300*50 — 300*280	2.0—12	300*300	5.5—14
290*50 — 290*280	3.0—12	295*295	5.5—14
280*50 — 280*290	3.0—12	285*285	5.5—14
270*50 — 270*280	3.0—14	260*260	5.5—14
260*50 — 260*250	5.5—14	250*250	5.5—14
250*50 — 250*240	4.5—14	240*240	5.5—14
240*50 — 240*230	4.0—14	220*220	5.5—14
230*50 — 230*220	4.0—14	200*200	5.5—14
220*50 — 220*210	4.0—14	195*195	5.5—14
210*50 — 210*200	2.5—14	175*175	2.0—14
200*50 — 200*190	3.0—14	170*170	4.5—14
190*50 — 190*180	3.0—14	165*165	4.5—14
180*50 — 180*170	3.0—14	155*155	4.5—14
170*50 — 170*160	2.5—14	145*145	4.0—14
160*50 — 160*150	3.5—14	140*140	4.0—14
150*50 — 150*140	3.5—14	135*135	3.5—14
140*50 — 140*130	3.5—14	130*130	2.0—14
130*50 — 130*120	2.5—14	125*125	2.0—14
120*50 — 120*110	3.0—14	115*115	3.0—14
110*50 — 110*100	3.0—14	110*110	3.0—14
100*50 — 100*90	3.0—14	105*105	3.0—14
90*50 — 90*80	2.5—14	95*95	3.0—14
80*50 — 80*70	2.5—14	90*90	2.0—14
70*50 — 70*60	2.5—14	85*85	2.5—12
204*80	4.0—14	80*80	2.5—12
116*140	3.0—14	75*75	2.5—10
203*123	3.0—14	70*70	2.0—8.0
160*60	2.5—14	65*65	2.0—8.0
180*80	2.5—14	60*60	2.0—8.0
220*140	2.5—14	55*55	2.0—8.0
180*100	4.0—14	50*50	2.0—8.0
250*100	2.0—14		
150*60	3.0—14		
160*120	4.0—14		
180*120	4.0—14		



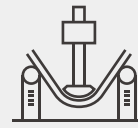
后续加工 ■■■ SUBSEQUENT PROCESSING



滚弯
roll bending



拉弯
mandrel bending



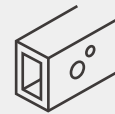
压弯
press bending



2D锯割
2D cutting



3D激光切割
3D laser cutting



插件
inserts



机器人焊接
robot welding



合作伙伴 ■■■ PARTNERS

